

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>011.63160ZN</b>	<b>L.19/00249/22 C</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>6.3X16</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	12,07	12,50	12,17-12,38	10	0
HEAD THICKNESS	4,25	4,55	4,39-4,43	10	0
RECESS DIAMETER	7,10		7,06-7,15	10	0
RECESS DEPTH #3	3,00	3,66	3,25-3,36	10	0
RADIUS UNDER HEAD	R 0,90		0,60-0,70	10	0
FIRST FULL THREAD UNDER HEAD	1,80 MAX		1,75-1,80	10	0
THREAD ANGLE	60°		53°40'-56°	10	0
PITCH	1,80		1,81-1,82	10	0
MAJOR DIAMETER	6,03	6,25	6,03-6,17	10	0
MINOR DIAMETER	4,79	4,88	4,74-4,81	10	0
POINT ANGLE	40°	50°	40°20'-45°30'	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	15,20	16,80	15,50-15,70	10	0
TORSION	143 KGF-CM MIN.		210-220	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	WITH CONE POINT		OK	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WX199	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	81	13	5	4	5	3	6	1	35	2

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	3/5 $\mu$	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

<b>DIA</b>
<b>(mm)</b>
<b>6,50</b>